

Fuel Cells

Automotive fuel cell system and hydrogen tank value chains

Helping build a strong fuel cell electric vehicle supply chain in the UK



An introduction to the automotive fuel cell system and hydrogen tank value chains



The value chains provide a guide to helping grow the industrialisation of fuel cell and hydrogen tank technologies in the UK. These have been developed by the Advanced Propulsion Centre UK, with expert support from industry.

The fuel cell value map covers all critical steps required to manufacture membrane electrode assemblies (MEA) and complete assembly of fuel cell systems. A separate on-board hydrogen tank value map provides the relevant carbon fibre production processes for tank manufacturing.

The value stream maps can be used in a variety of ways by industry, academia and government. A few suggestions are provided below:



Industry

- Identify strategic strengths within the UK for market growth opportunities
- Understand how each company's technology fits in and its contribution to the value chain
- Identify gaps within the local supply chain and opportunities for foreign direct investment



Academia

- Guide R&D into next-generation fuel cell technologies to build a strong UK supply chain
- Promote undergraduate and postgraduate uptake in chemical engineering to feed the growing demand in fuel cell and hydrogen technologies
- Develop up-skilling and re-skilling programmes to support UK industrial growth



Government

- Understand where the UK's strengths and gaps exist for fuel cells and hydrogen tanks
- Guide policy, strategy and funding to accelerate scale-up in key parts of the UK supply chain
- Support foreign direct investment decisions that complement UK strengths

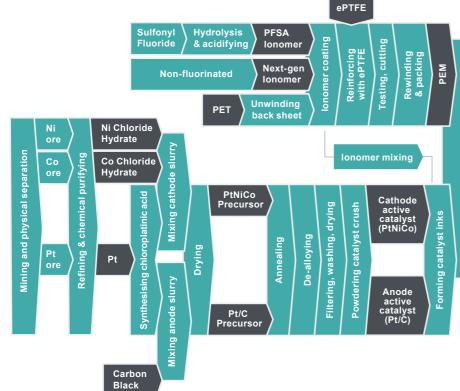
APC's PEM fuel cell system value chain

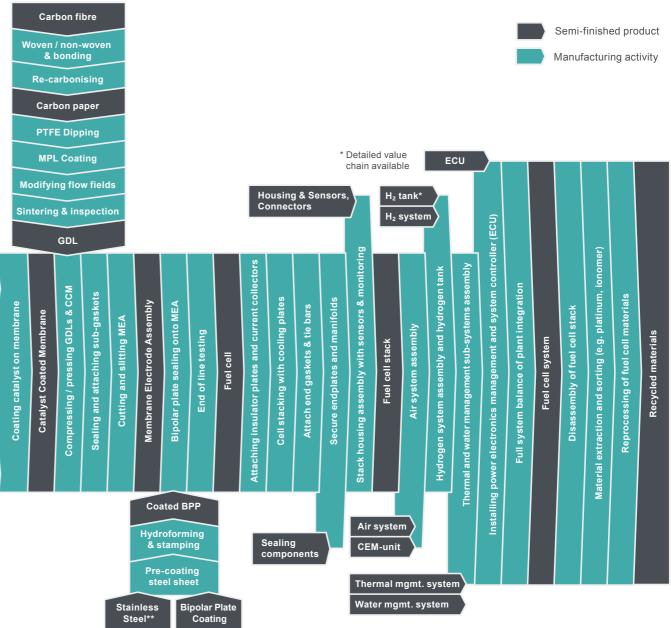
PEM Polymer Electrolyte Membrane
CCM Catalyst Coated Membrane
GDL Gas Diffusion Layer
MEA Membrane Electrode Assembly
PFSA Perfluorosulfonic Acid
PET Polyethylene Terephthalate
ePTFE expanded Polytetrafluoroethylene

MPL Microporous Layer

CEM-unit Compressor Expander Motor unit

ECU Electronic Control Unit





^{**} Alternative substrate materials available

On-board high pressure hydrogen tank value chain

Semi-finished product

Manufacturing activity

Polyacrylonitrile Impregnation can happen at either Aluminium point in the manufacturing process HDPE High-Density Polyethylene Hydrogen Resin Impregnating Next-gen precursors (e.g. bio) carbon fibres Separating composite shell from line Carbon fibre tow (e.g. 24K) Curing, drying and cooling Inspecting size & weight Recycled carbon fibre Refining and cracking Attaching end domes Extracting crude oil Sizing and winding PAN Precursor Extruding & machining Annealing Liner material Pressurising Final Liner choice depends liner testing on Type III or IV Blow / roto **Annealing** moulding Sealing into liner Metallic

in-tank end boss*